

The most advanced
2D bender on the market

Electromagnetic
Support Gripper

Servo adjustable tool height
to utilize stacked tooling

Easy to program Intellibend
software on Windows 10
[remote connectivity standard]

4 axis all electric bending and cutting
- no hydraulics or pneumatics

Automated 45kw
butt welder optional

Robust wire feed and bend
systems use all hardened
gears and are fully enclosed



Appliance/POP
Shelving



Nursery Wire
Baskets



Hangers/
Hooks



Multi Radii
Bent Wire forms

i-H SERIES

2D CNC Wire Bender

www.ipautomationinc.com

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5220 Thatcher Rd, Downers Grove, IL, 60515



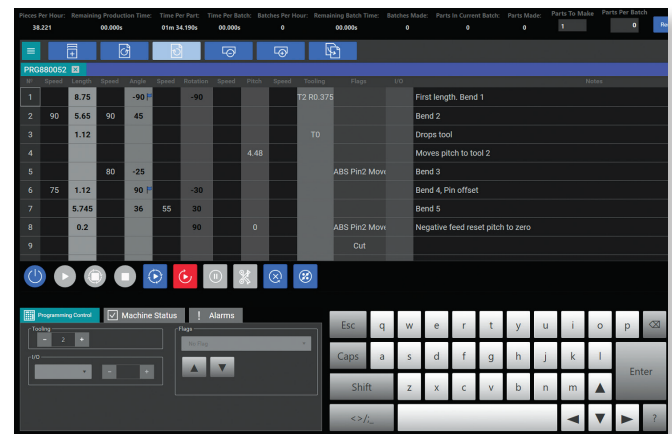
The i-H series 2D bender features robust all-electric design and easy to use Intellibend software for exceptional performance and reliability.



Horizontal Configuration

Software Features

- Intellibend software on Windows 10 operating system
- Production dashboard, with real-time rate and batch programming
- 18.5" (47cm) Multi-touch screen
- Remote connectivity through secure VPN tunnel
- OPC-UA protocol for industry 4.0 and IIOT
- Custom I/O functions available
- Seamless robotic integration to bender



Accessories



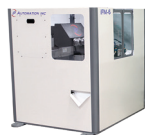
iBW-13 Butt Welder



Intellimate Robot



Automated 45KW Butt Welder



iFM-6 Machining Center

Technical Data

Model	Wire Diameter (Tensile)	Bend Radii	Table Size	Bend Back Clearance
i6-H	2-6.5mm (620N/mm ²)	2-8	48"-72" 1.2m to 1.8m	36" (.9m) std. up to 84" (2.1m) available
i8-H	2.5-8mm (620N/mm ²)	2-8	48"-72" 1.2m to 1.8m	36" (.9m) std. up to 84" (2.1m) available
i10-H	3-10mm (620N/mm ²)	2-8	48"-72" 1.2m to 1.8m	36" (.9m) std. up to 84" (2.1m) available
i13-H	4-13mm (620N/mm ²)	2-8	48"-72" 1.2m to 1.8m	36" (.9m) std. up to 84" (2.1m) available



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