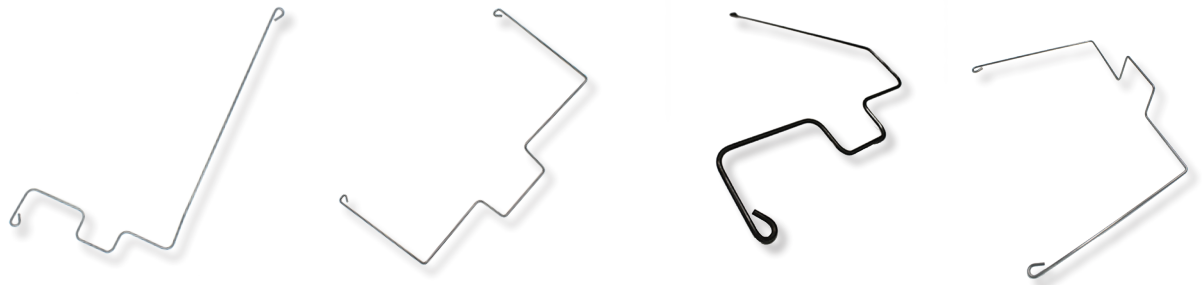


The i-D-MS series multi-stage CNC wire bender is a groundbreaking design with 2 synchronized double head bending stages working to multiply your productivity



Listing and Seat Wires

## i-D-MS SERIES

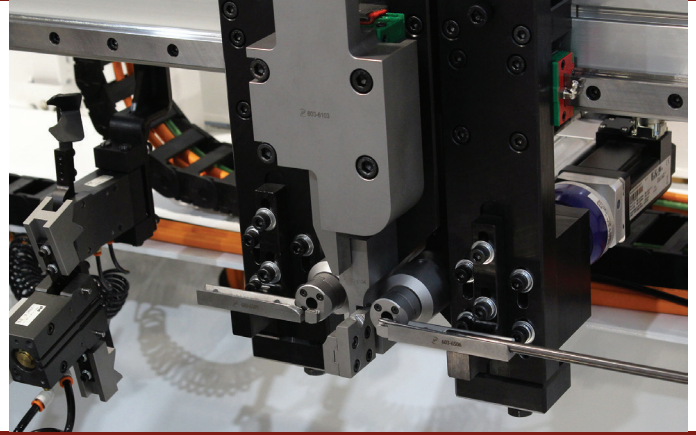
### Multi Stage CNC Wire Bender

www.ipautomationinc.com  
Phone: (630)656-1215  
Email: sales@ipautomationinc.com  
5220 Thatcher Rd, Downers Grove, IL, 60515



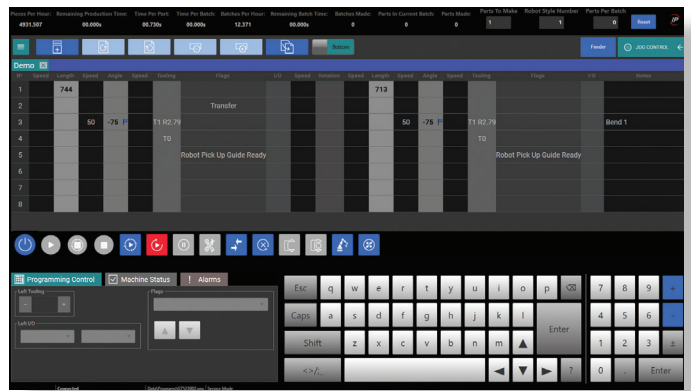
The i-D-MS (Multi-stage) series is designed for specialized high precision wire forms requiring separate bending stations.

Synchronized bending and cutting operations on multiple stages are linked via our servo controlled wire transfer mechanism.



**Software Features**

- Intellibend software on Windows 10 operating system
- Integrated production dashboard, batch control functions
- 21.5" (55cm) Multi-touch screen
- Remote connectivity through secure VPN tunnel
- OPC-UA protocol for industry 4.0 and IIOT
- Custom I/O functions available
- 3D simulation with collision detection available
- Seamless robotic integration to bender



**Accessories**



Intellibend Robot



iBW-10 Butt Welder w/ Rotary Swager



Stress Relieving Station



Parts Handling Solutions



Vision Inspection

**Technical Data**

Model	Wire Diameter (Tensile)	Bend Radii	Max Bend to Bend Distance	# of Servos	Installed Power KVA
i4-D-MS	1.5-4mm (620 N/mm <sup>2</sup> )	up to 2	2m	20	30 KVA
i6-D-MS	2-6mm (620 N/mm <sup>2</sup> )	up to 2	2m	20	32KVA



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